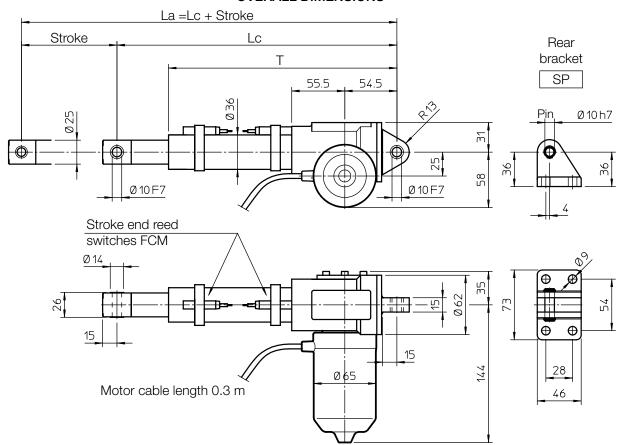




#### **OVERALL DIMENSIONS**



STROKE	Actuator without FCM			Actuator with FCM			т	MACC
STROKE	STROKE	LENGTH		STROKE	LENGTH		•	<b>MASS</b> [Kg]
CODE	[mm]	Lc [mm]	La [mm]	[mm]	Lc [mm]	La [mm]	[mm]	[r\g]
C100	100	266	366	73	293	366	239	3.5
C150	150	316	466	123	343	466	289	3.7
C200	200	366	566	173	393	566	339	3.8
C300	300	466	766	273	439	766	439	4.1
C400	400	566	966	373	593	966	539	4.4
C500	500	666	1166	473	693	1166	639	4.7

#### PERFORMANCES AND FEATURES

- Pull-Push load up to 4 000 N
- Linear speed up to 150 mm/s
- Standard stroke lengths: 100, 150, 200, 300, 400, 500 mm (for different / longer stroke lengths please contact us)
- Aluminium alloy housing and rear attachment, with bronze bush
- Anodized aluminium outer tube
- Chrome-plated steel push rod tolerance f7
- Stainless steel AISI 303 front attachment
- 12, 24 or 36 V DC motor with electromagnetic noise suppressor (motor features details on page 69)
- Duty cycle with max. load: 15% over 10 min at (-10 ... +40) °C
- Standard motor mounting position as per sketch (right-hand, code RH)
- Standard protection IP65
  - Test IP6X according to EN 60529 §12 §13.4-13.6
  - Test IPX5 according to EN 60529 §14.2.5 (tests made with not running actuator)
- Long-life lubrication, maintenance free

Length	with FCE	with FCM		
Lc [mm]	166 + Stroke	220 + Stroke		
T [mm]	139 + Stroke	166 + Stroke		

#### **ACCESSORIES**

- Stainless steel push rod (code SS)
- Mechanical overload protection: safety clutch (code FS)
- Rear bracket (code SP)
- Two adjustable stroke end reed switches (code FCM)
- Extra switches for intermediate positions

#### **OPTIONS**

- Motor mounting position on opposite side (left-hand, code LH)
- Fixing attachment turned at 90° (code RPT 90)

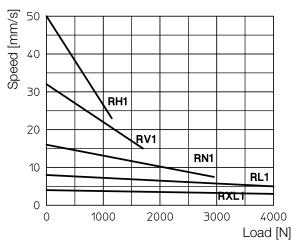


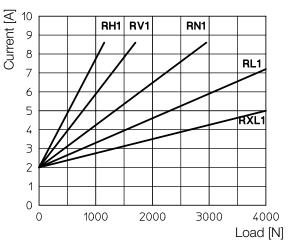


### PERFORMANCES with 24 V DC motor

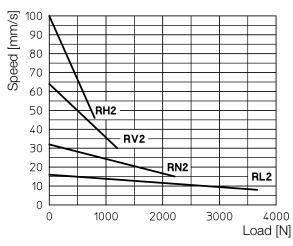
(Performances with 12 V DC motor: same load, linear speed 10 % less, electrical consumption 2 times more)

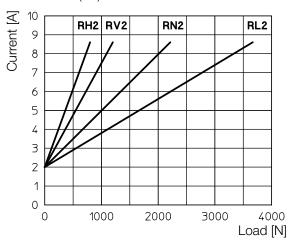
#### 1-start acme screw Tr 14×4



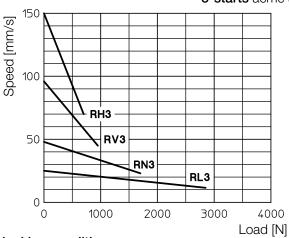


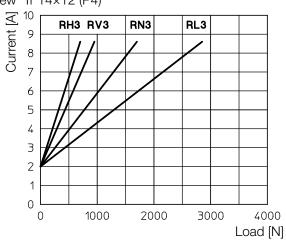
#### 2-starts acme screw Tr 14×8 (P4)





## 3-starts acme screw Tr 14×12 (P4)





#### **Self-locking conditions**

Information about statically self-locking conditions with pull or push load on page 68.

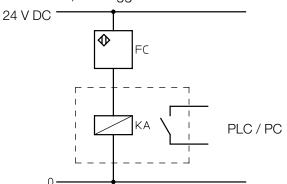
### **ORDERING CODE EXAMPLE**

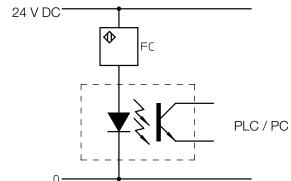
ATL 08	RL1	C200	CC 24 V	FCM					
Actuator	Selected ratio	Required stroke	Motor	Stroke end switches	P	Accessorie	S	Opt	ions

## 13. STROKE END SWITCHES AND POSITIONING CONTROL

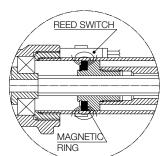
#### **GENERAL NOTE**

In case the linear actuator is used in an application where the stroke end switches must be connected to PLC or PC, we suggest to make the connection with a galvanic separation circuit.





# 13.1 Magnetic stroke end switches (reed) FCM (linear actuators ATL, BSA, UAL, UBA Series, LMI 02 and LMP 03)



The magnetic field of the ring fixed on the nut activates the reed contact of the switch locked on the protective tube with a clamp.

The position of the switches along the tube is easily adjustable.

The switches used to determine any intermediate position (between Lc and La) will switch over in two different positions, depending on the push rod motion direction (extending or retracting).

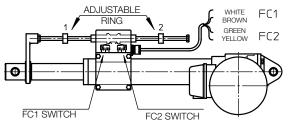
**WARNING!** The magnetic reed-switches can work only if connected to a wiring control circuit in order to activate the electric relay. Do not connect them in series between the power supply and the electric motor!

REED CONTACT RATED VALUE					
	DC	AC			
Rated voltage	(3 130) V	(3 130) V			
Max. commutable power	20 W 20 VA				
Max. commutable current	300 mA (resistive load)				
Max. inductive load	3 W				

**Standard: NC switch** (normally closed contact) equipped with signalling LEDS and protective varistor against voltage peaks.

Standard cable length 2 m; wires 2 x 0.75 mm<sup>2</sup>
Different configurations available on request:
NO (normally open); CS (exchanging contact).
For more information please contact our Technical Dpt.

## 13.2 Electric stroke end switches FCE (actuators ATL 10, ATL 12, BSA 10, BSA 12)



CONTACT RATED VALUE					
Voltage	Max current				
voitage	Resistive load	Inductive load			
250 Vac	5 A	3 A			
30 Vdc	5 A	0.1 A			
125 Vdc	1.4 A	-			

Two electric switches, installed inside a sealed plastic box, are activated by two adjustable rings through a shaft collar.

# Standard switches are wired on the NC contact, cable length 1.5 m; wires $4 \times 0.75$ mm<sup>2</sup>

On request, they can be wired on the NO contact or on the switch-over contact CS (for available configurations please contact our Technical Dpt).

**Min retracted length Lc** is adjusted by ring 1. FC1 switch is connected with the WHITE and the BROWN cables.

**Max extended length La** is adjusted by ring 2. FC2 switch is connected with the YELLOW and the GREEN cables. The position of the brass rings along the stainless steel supporting rod is easily adjustable.

**WARNING!** The electric reed switches can work only if connected to a wiring control circuit in order to activate the electric relay. Do not connect them in series between the power supply and the electric motor!