OVERALL DIMENSIONS


| Length | Actuator |
| :--- | :---: |
| Lc $[\mathrm{mm}]$ | $279+$ Stroke |
| $T[\mathrm{~mm}]$ | $238+$ Stroke |


| STROKE <br> CODE | STROKE <br> $[\mathrm{mm}]$ | LENGTH |  | T <br> $[\mathrm{mm}]$ | MASS <br> $[\mathrm{Kg}]$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 100 | Lc $[\mathrm{mm}]$ | La $[\mathrm{mm}]$ |  | 479 |
| C200 | 200 | 479 | 679 | 438 | 8.9 |
| C300 | 300 | 579 | 879 | 538 | 9.7 |
| C400 | 400 | 679 | 1079 | 638 | 10.5 |
| C500 | 500 | 779 | 1279 | 738 | 11.3 |
| C600 | 600 | 879 | 1479 | 838 | 12.1 |
| C700 | 700 | 979 | 1679 | 938 | 12.9 |
| C800 | 800 | 1079 | 1879 | 1038 | 13.7 |

## Self-locking conditions

Self-locking condition is achievable with brake motor only.
Information about statically self-locking conditions with pull or push load on page 68.


## PERFORMANCES AND FEATURES

- Push-Pull load up to 9000 N
- Linear speed up to 58 mm/s
- Standard stroke lengths: 100, 200, 300, 400, 500, 600, 700, 800 mm
- Ball screw BS $20 \times 5$ (technical details on page 66)
- Aluminium alloy housing and rear attachment with bronze bush
- Anodized aluminium outer tube
- Chrome-plated steel push rod - tolerance f7
- Standard head BA or rod end ROE in stainless steel AISI 303 with bronze bush
- AC 3-phase or 1-phase brakemotor (motor features details on page 70)
- Duty cycle with max load: $100 \%$ over 10 min at $(-10 \ldots+40)^{\circ} \mathrm{C}$
- Standard motor mounting position as per sketch (right-hand, code RH)
- Standard protection IP 54
- Long-life lubrication, maintenance free


## ACCESSORIES

- Different front attachments
- Stainless steel push rod (code SS)
- Rear bracket (code SP)
- Mechanical overload protection: safety clutch (code FS)
- Two adjustable stroke end reed switches (code FCM)
- Extra switch for intermediate position


## OPTIONS

- Motor mounting position on opposite side (left-hand, code LH)
- Fixing attachment turned at $90^{\circ}$ (code RPT 90)

PERFORMANCES with AC 3-phase $50 \mathrm{~Hz} 230 / 400$ V or 1-phase 50 Hz 230 V motor

| Ball screw BS $20 \times 5$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| RATIO | 0.18 kW - 4 pole motor |  | 0.25 kW - 2 pole motor |  |
|  | LOAD <br> [N] | SPEED [mm/s] | LOAD [N] | SPEED [mm/s] |
| RV1 | 4300 | 29 | 3060 | 58 |
| RN1 | 9000 | 7 | 9000 | 14 |
| RL1 | 9000 | 3.5 | 9000 | 7 |

ORDERING CODE EXAMPLE

| BSA 12 | RL1 | C200 | CA 230/400 V | FCM |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Actuator | Selected <br> ratio | Required <br> stroke | Motor | Stroke end <br> switches | Accessories | Options |  |  |

## 13. STROKE END SWITCHES AND POSITIONING CONTROL

## GENERAL NOTE

In case the linear actuator is used in an application where the stroke end switches must be connected to PLC or PC, we suggest to make the connection with a galvanic separation circuit.

13.1 Magnetic stroke end switches (reed) FCM (linear actuators ATL, BSA, UAL, UBA Series, LMI 02 and LMP 03)


The magnetic field of the ring fixed on the nut activates the reed contact of the switch locked on the protective tube with a clamp.
The position of the switches along the tube is easily adjustable.
The switches used to determine any intermediate position (between Lc and La) will switch over in two different positions, depending on the push rod motion direction (extending or retracting).
WARNING! The magnetic reed-switches can work only if connected to a wiring control circuit in order to activate the electric relay. Do not connect them in series between the power supply and the electric motor!

| REED CONTACT RATED VALUE |  |  |
| :--- | :---: | :---: |
|  | DC | AC |
| Rated voltage | $(3 \ldots 130) \mathrm{V}$ | $(3 \ldots 130) \mathrm{V}$ |
| Max. commutable power | 20 W | 20 VA |
| Max. commutable current | 300 mA (resistive load) |  |
| Max. inductive load | 3 W |  |

Standard: NC switch (normally closed contact)
equipped with signalling LEDS and protective
varistor against voltage peaks.
Standard cable length 2 m ; wires $2 \times 0.75 \mathrm{~mm}^{2}$
Different configurations available on request:
NO (normally open); CS (exchanging contact).
For more information please contact our Technical Dpt.

### 13.2 Electric stroke end switches FCE (actuators ATL 10, ATL 12, BSA 10, BSA 12)



| CONTACT RATED VALUE |  |  |
| :---: | :---: | :---: |
| Voltage | Mesistive load current | Inductive load |
| 250 Vac | 5 A | 3 A |
| 30 Vdc | 5 A | 0.1 A |
| 125 Vdc | 1.4 A | - | are activated by two adjustable rings through a shaft collar. Standard switches are wired on the NC contact, cable length 1.5 m ; wires $4 \times 0.75 \mathrm{~mm}^{2}$

On request, they can be wired on the NO contact or on the switch-over contact CS (for available configurations please contact our Technical Dpt).
Min retracted length Lc is adjusted by ring 1. FC1 switch is connected with the WHITE and the BROWN cables.
Max extended length La is adjusted by ring 2. FC2 switch is connected with the YELLOW and the GREEN cables. The position of the brass rings along the stainless steel supporting rod is easily adjustable.

WARNING! The electric reed switches can work only if connected to a wiring control circuit in order to activate the electric relay. Do not connect them in series between the power supply and the electric motor!

