OVERALL DIMENSIONS


| Length | Actuator with <br> Attachment A1 | Actuator with <br> Attachment A2 |
| :---: | :---: | :---: |
| Lc $[\mathrm{mm}]$ | $142+$ Stroke | $150+$ Stroke |
| $\mathrm{T}[\mathrm{mm}]$ | $129+$ Stroke | $136+$ Stroke |

## PERFORMANCES AND FEATURES

- Pull-Push load up to 2000 N
- Linear speed up to $48 \mathrm{~mm} / \mathrm{s}$ (DC motor)
- Linear speed up to $30 \mathrm{~mm} / \mathrm{s}$ (AC motor)
- Standard stroke lengths: 100, 150, 200, 250, 300 mm (for different / longer stroke lengths please contact us)
- Aluminium alloy housing and rear attachment
- Anodized aluminium outer tube
- Anodized aluminium push rod - tolerance h8
- Rear attachment:
- A1 zinc-plated steel
- A2 aluminium alloy with bronze bush
- Stainless steel AISI 303 front attachment
- Motors: (motor features details on page 69 and 70)
- 12 or 24 V DC motor with permanent magnets
- AC 3-phase or 1-phase motor
- Duty cycle with max load:
- DC motor max. $15 \%$ over 10 min at $(-10 \ldots+40)^{\circ} \mathrm{C}$
- AC motor max. $30 \%$ over 10 min at $(-10 \ldots+40)^{\circ} \mathrm{C}$
- Standard protection:
- with DC motor IP65

Test IP6X according to EN 60529 §12 §13.4-13.6
Test IPX5 according to EN 60529 §14.2.5
(tests made with not running actuator)

- with AC motor IP55
- Standard motor mounting position as per sketch (right-hand, code RH)
- Long-life lubrication, maintenance free


## ACCESSORIES

- Stainless steel push rod (code SS)
- Rear bracket (code SP) with rear attachment A2
- Adjustable electric stroke end switches (code FC2)
- Adjustable electric stroke end switches, switching off the motor (not available with AC 3-phase motor) (code FC2X)
- Extra switch for intermediate position (code FC)
- Rotative potentiometer 5 kOhm for positioning control (code POR5K)

NOTE: Extra limit switch and rotative potentiometer cannot be selected together

## OPTIONS

- Motor mounting position on opposite side (left-hand, code LH)
- Fixing attachment turned at $90^{\circ}$ (code RPT 90)

PERFORMANCES with AC 3-phase $50 \mathrm{~Hz} 230 / 400 \mathrm{~V}$ or 1-phase 50 Hz 230 V motor


| 1-start acme screw $\operatorname{Tr} 13.5 \times 3$ |  |  |
| :---: | :---: | :---: |
| $0.06 \mathrm{~kW}-2$ pole motor |  |  |
| RATIO | LOAD <br> $[\mathrm{N}]$ | SPEED <br> $[\mathrm{mm} / \mathrm{s}]$ |
| RN1 | 1500 | 11 |
| RL1 | 2000 | 5.5 |



| 2-starts acme screw $\operatorname{Tr} 14 \times 8$ (P4) |  |  |
| :---: | :---: | :---: |
| 0.06 kW - 2 pole motor |  |  |
| RATIO | LOAD <br> $[\mathrm{N}]$ | SPEED <br> $[\mathrm{mm} / \mathrm{s}]$ |
| RN2 | 1000 | 30 |
| RL2 | 1100 | 15 |

## PERFORMANCES with 24 V DC motor

(Performances with 12 V DC motor: same load, linear speed $10 \%$ less, electrical consumption 2 times more)
1-start acme screw $\operatorname{Tr} 13.5 \times 3$


2-starts acme screw $\operatorname{Tr} 14 \times 8$ (P4)



## Self-locking conditions

Information about statically self-locking conditions with pull or push load on page 68.
ORDERING CODE EXAMPLE

| CLA 20 | RL1 | C200 | CC 24 V | FC2 | POR 5K |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Actuator | Selected <br> ratio | Required <br> stroke | Motor | Stroke end <br> switches | Accessories | Options |  |

## 13. STROKE END SWITCHES AND POSITIONING CONTROL

### 13.4 Electric cam-operated stroke end switches (linear actuators CLA and CLB Series)

Code FC2: two electric cam-operated switches, wired on contact NC (to be connected into the external control circuit). On request, the switches can be wired on the contact NO or on the switch-over contact CS. (For available configurations please contact our Technical Dpt).
Code FC2X: two electric cam-operated switches, internally wired between power supply and electric motor, in order to switch off the power supply directly, without relays. Available for actuators with Dc or AC 1-phase motor.
Code FC2 + FC or FC2X + FC: Stroke end switches FC2 or FC2X with a third switch for any intermediate position. The third switch can be wired on contact NC or NO on request.
(For different configurations please contact our Technical Dpt).

| SWITCH RATED VALUES |  |  |
| :--- | :---: | :---: |
| Voltage | Max current |  |
|  | Resistive load | Inductive load |
| 250 Vac | 21 A | 12 A |
| 30 Vdc | 14 A | 12 A |
| 125 Vdc | 0.8 A | 0.6 A |



FC2 + FC
FC2X + FC


INT 1 - Lc position switch
INT 2 - La position switch
INT 3 - intermediate position switch
CAM 1 - Lc position cam
CAM 2 - La position cam
CAM 3 - intermediate position cam
POR - rotative potentiometer
Lc = actuator retracted length, La = Lc + Stroke - actuator extended length

### 13.4 Rotative potentiometer for positioning control (linear actuators CLA and CLB Series)

Code POR 5k: rotative potentiometer, single turn ( $340^{\circ}$ ), $5 \mathrm{kOhm} \pm 20 \%$, linearity $\pm 2 \%$
The rotative potentiometer is an absolute transducer, whose output signal is proportional to the current position of the actuator push rod. Analogic output signal.
Standard cable: $4 \times 0.25 \mathrm{~mm} 2+$ shield, 1.5 m length (for different configurations please contact us).
POR $5 k$ standard wiring diagram:

POR Power supply: 0 V dc Reference signal: ZERO

Reference signal: RETURN

POR Power supply: + V cc


